

TOTAPURI MANGO PULP SPECIFICATION

Sr.No.	Test Parameter	Specifications
1	Physico-Chemical	
1.1	Refractometric Brix @ 20°C	14.0-16.0°
1.2	Acidity (As % Anhydrous Citric Acid)	0.4-0.7
1.3	pH	<4.0
1.4	Consistency/30sec(Bostwick)@20°C	10-12
1.5	Specks-Black/10gms	Nil
1.6	Specks-Brown/10gms	<10
2	Microbiological	
2.1	Total Plate Count (cfu/gm)	<10
2.2	Yeast & Mould Count (cfu/gm)	<10
2.3	Coliform /gm	Absent
2.4	E.Coli	Absent
3	Organoleptic	
3.1	Colour	Bright yellow
3.2	Flavour	Ripe Totapuri mango Flavour
3.3	Taste	Wholesome and characteristic
3.4	Appearance	Homogenous and free flowing
3.5	Packing Condition	Aseptic Bag In MS Drum
3.6	Packing Size	215 kg

ALPHANSO MANGO PULP SPECIFICATION

Sr.No.	Test Parameter	Specifications
1	Physico-Chemical	
1.1	Refractometric Brix @ 20°C	16.0-18.0°
1.2	Acidity (As % Anhydrous Citric Acid)	0.45-0.90
1.3	pH	<4.0
1.4	Consistency/30sec(Bostwick)@20°C	10-11
1.5	Specks-Black/10gms	Nil
1.6	Specks-Brown/10gms	<10
2	Microbiological	
2.1	Total Plate Count (cfu/gm)	<10
2.2	Yeast & Mould Count (cfu/gm)	<10
2.3	Coliform /gm	Absent
2.4	E.Coli	Absent
3	Organoleptic	
3.1	Colour	Golden yellow
3.2	Flavour	Ripe Alphanso mango Flavour
3.3	Taste	Wholesome and characteristic
3.4	Appearance	Homogenous and free flowing
3.5	Packing Condition	Aseptic Bag In MS Drum
3.6	Packing Size	215 kg

TOTAPURI MANGO CONCENTRATE SPECIFICATION

Sr.No.	Test Parameter	Specifications
1	Physico-Chemical	
1.1	Refractometric Brix @ 20°C	28.0-29.0°
1.2	Acidity (As % Anhydrous Citric Acid)	0.6-1.2
1.3	pH	<4.0
1.4	Consistency/30sec(Bostwick)@20°C	10-11
1.5	Specks-Black/10gms	<3
1.6	Specks-Brown/10gms	<10
2	Microbiological	
2.1	Total Plate Count (cfu/gm)	<10
2.2	Yeast & Mould Count (cfu/gm)	<10
2.3	Coliform /gm	Absent
2.4	E.Coli	Absent
3	Organoleptic	
3.1	Colour	Deep yellow
3.2	Flavour	Ripe Totapuri mango Flavour
3.3	Taste	Wholesome and characteristic
3.4	Appearance	Homogenous and free flowing
3.5	Packing Condition	Aseptic Bag In MS Drum
3.6	Packing Size	228 kg

